

# A no-carrier-added $^{72}\text{Se}/^{72}\text{As}$ isotope generator

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## Introduction

Arsenic-72 is a positron emitting isotope with properties which are promising for eventual application in  $^{72}\text{As}$ -labelled radiopharmaceuticals. It has a positron emission rate of 88% and positron energies of  $E_{\beta^+ \text{max}} = 2.5$  MeV and  $E_{\beta^+ \text{mean}} = 1.0$  MeV [1]. Although the positron emission decay is accompanied by photons of 834 keV (79.5%), 630 keV (7.9%), 1464.1 keV (1.1%), and others (< 0.5%), the long physical half-life of 26 days might turn  $^{72}\text{As}$  into the PET isotope of choice for biochemical / physiological processes with longer biological half-lives.

It can be directly produced at medium-energy cyclotrons via the  $^{72}\text{Ge}(p,n)$ - or  $^{72}\text{Ge}(d,2n)$ -,  $^{69}\text{Ga}(\alpha,n)$ -,  $^{71}\text{Ga}(\alpha,3n)$ -,  $^{71}\text{Ga}(\alpha,2n)$ -reactions. More interestingly, however, is its availability as the daughter isotope of  $^{72}\text{Se}$  ( $T_{1/2} = 8.5$  d).  $^{72}\text{Se}$  itself can be produced via direct processes such as  $^{70}\text{Ge}(\alpha,2n)$ - and  $^{72}\text{Ge}(\alpha,3n)$ - or via proton induced spallation reactions on RbBr [2]. It was the aim of this work to develop a  $^{72}\text{Se}/^{72}\text{As}$  generator relevant for the routine separation of  $^{72}\text{As}$ .

Chemical approaches applied until now were based on chromatographic columns, with  $^{72}\text{Se}$  as  $\text{Se}^0$  adsorbed, while  $^{72}\text{As}$  was eluted in rather large volumes of 15 ml [3]. Due to the amount of Se carrier, the separation yields are less than 70%. Another  $^{72}\text{Se}/^{72}\text{As}$  generator was described in [4]. The separation of  $^{72}\text{As}$  is achieved under addition of selenic acid carrier in each cycle, followed by reduction to metallic Se using hydrazonium hydrochlorid and its filtration with  $^{72}\text{As}$  remaining in solution. Prior to the subsequent separation cycle, Se must be oxidised using  $\text{H}_2\text{O}_2$ .

## Production and isolation of $^{72}\text{Se}$

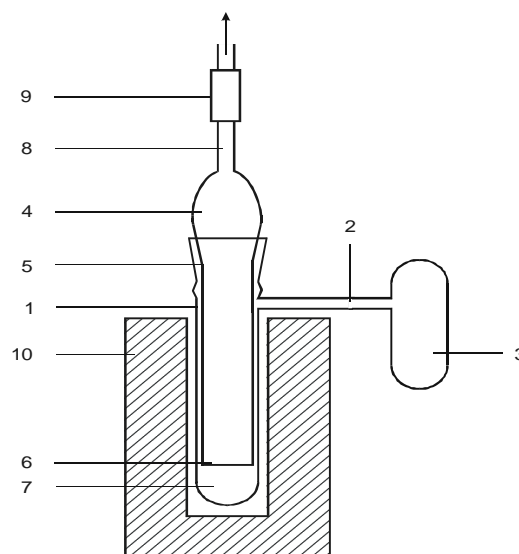
$^{72}\text{Se}$  was produced via the  $^{nat}\text{Ge}(\alpha,3n)$   $^{72}\text{Se}$ -reaction (FZ Juelich, Germany).

To isolate  $^{72}\text{Se}$  the irradiated Germanium targets are dissolved in  $\text{HCl}/\text{HNO}_3$  (2:1). After dissolution and distillation of  $\text{HNO}_3$ ,  $\text{HCl}$  is added.  $\text{GeCl}_4$  is removed from the solution via distillation with no-carrier-added  $^{72}\text{Se}$  (and generated  $^{72}\text{As}$ ) quantitatively remaining.

## Cyclic separation of no-carrier-added $^{72}\text{As}$ from no-carrier-added $^{72}\text{Se}$

The  $\text{HCl}$  solution containing  $^{72}\text{Se}$  is transferred to a quartz or glass tube system as shown in Fig. 1, which is inserted vertically into an electric resistance oven (10). 1 g of  $\text{KCl}$  and 1 ml of conc.  $\text{HCl}$  are added under formation of non-volatile  $^{72}\text{Se}$  compounds and  $^{72}\text{As}[\text{AsCl}_3]$  [5]. Hydrochloric acid (3) is pumped through the inlet (2) into the apparatus with a stream of 20 ml/min. The temperature at position (7) of the  $^{72}\text{Se}$  fraction inside the tube (1) is raised from 50 to 140°C. The  $^{72}\text{As}$  is immediately volatilised as  $\text{AsCl}_3$  and transported with the stream of hydrochloric acid through tube (4). It is not adsorbed on the inner tube even at its outlet (8), but on a cartridge (9) containing an adequate material (such as charcoal for example). The whole process takes about 10 min. No-carrier-added  $^{72}\text{As}$  is nearly quantitatively desorbed from the cartridge in > 90% yields using < 5 ml of  $\text{H}_2\text{O}$  or  $\text{NaOH}$  and it can be used immediately for labelling reactions.

The no-carrier-added  $^{72}\text{Se}$  almost quantitatively remains in solution. Depending on the temperature of the separation process applied (100 – 110°C), > 99.7% of  $^{72}\text{Se}$  are still present at position (7) and are ready for the next separation cycle without further treatment.



1-outer quartz or glass tube; 2-inlet of  $\text{HCl}$ ; 3- $\text{HCl}$  vessel; 4-inner quartz or glass tube; 5-ground joint; 6-open lower end of the inner tube; 7- $^{72}\text{Se}$  fraction; 8-upper end of the inner tube; 9-adsorber; 10-electric resistance oven

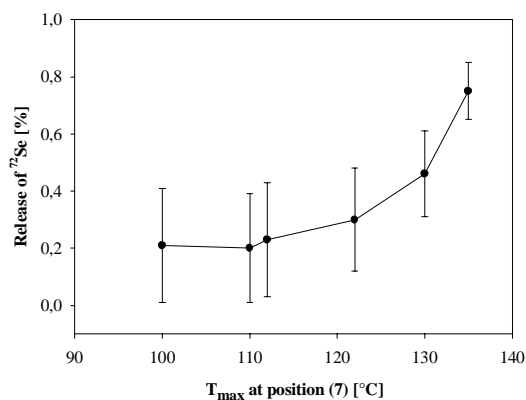


Fig. 2: Release of  $^{72}\text{Se}$  depending on the temperature (separation parameters: 1 g  $\text{KCl}$ , 1 ml conc.  $\text{HCl}$ ,  $\text{HCl}$  stream of 20 ml/min,  $t = 10$  min)

- 1 Browne E., Firestone R.B.: Table of Radioactive Isotopes (Ed. Shirley V.S.), John Wiley & Sons, 1986
- 2 Phillips D.R., United States Patent, Nr.: 5,371,372, Dez. 6, (1994); WO 93/04768, 18.03.1993
- 3 S.H. A-Kouraiishi, G.G.J. Boswell, Int. J. Appl. Rad. Isot. 29 (1978) 607
- 4 Phillips D.R., United States Patent, Nr.: 5,371,372, Dez. 6, (1994); WO 93/04768, 18.03.1993
- 5 Gmelin, Handbuch der anorganischen Chemie 8 Auflage, System-Nummer 17, Arsen, Chemie Weinheim, 383, (1952)

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Fig. 1: Scetch of the  $^{72}\text{Se}/^{72}\text{As}$  generator apparatus