## High-activity <sup>172</sup>Hf/<sup>172</sup>Lu generator

NA Korolev<sup>\*</sup>, DV Filossofov<sup>\*</sup>, KP Zhernosekov<sup>‡</sup>, NA Lebedev<sup>\*</sup>, AF Novgorodov<sup>\*</sup>, F Rösch<sup>‡</sup>

\*Joint Institute of Nuclear Research, LNP, 141980 Dubna, Russia; <sup>‡</sup>Institut für Kernchemie, Johannes Gutenberg-Universität Mainz, Germany

 $^{172}$ Lu is an isotope of the heaviest rare-earth element which decays to stable  $^{172}$ Yb with an half-life of 6.70 days. As it is formed by the decay of its long-living (T<sub>1/2</sub> = 1.87 yr)  $^{172}$ Hf parent, the development of an isotope generator remains an interesting subject of radiochemistry research.

<u>Radiohafnium</u>: Hafnium isotopes were produced in a massive (195 g) tantalum target which was installed as a proton-neutron converter in UC-target of the ISOLDE facility at CERN and had received a total dose  $2.5 \cdot 10^{18}$  protons of 1 GeV energy [1].

The tantalum target was dissolved  $HF_{(conc)} + HNO_3$ solution and the radiolanthanides were isolated. About one tenth of the remaining tantalum solution was used to isolate <sup>172</sup>Hf. The fraction was passed through a series of anion-exchange columns (Dowex 1×8), starting with a big column of  $V_0 \approx 150$  ml. While tantalum is absorbed, radiohafnium remains on the resin. Every eluate fraction was evaporated to dryness and subsequently transferred to the next, smaller column using 9 M HF + 1.2 M HNO<sub>3</sub> solutions. An average Ta / Hf separation factor of 50 was determined, thus resulting in an amount of < 100 ng of tantalum.

<u>Isotopic purity</u>: Apart of <sup>172</sup>Hf with 85.1 MBq, <sup>175</sup>Hf ( $T_{1/2}$  = 70 d) activity amounted to 35.2 MBq. As chemical analogue, 2.2 MBq of <sup>88</sup>Zr ( $T_{1/2}$  = 83.4 d) were detected. The tungsten isotopes <sup>178</sup>W ( $T_{1/2}$  = 22 d) and <sup>181</sup>W ( $T_{1/2}$  = 121 d) were not detected, because the have been separated in the curse of the Ta / Hf anion exchange purification.

<u>Generator</u>: This fraction was loaded onto a final extraction-chromatography generator column in 4 M HCl solution. The column of dimensions  $0.4 \times 8$  cm (V<sub>0</sub>  $\approx 0.5$  ml) was filled with supporting silicagel 45-60 µm impregnated with di-(2-ethylhexyl) phosphoric acid (HDEHP) (0.5 ml HDEHP per 1 gram of dried silikagel) [3]. An estimation of distribution coefficients for extraction system of HDEHP/HCl-aqueous solutions [2] showed that the separation of Lu from Hf may be achieved optimally with 6-7 M HCl.

The profile of the first elution is illustrated in Figure 1. All <sup>172</sup>Lu is eluted with 6.5 M HCl. For monitoring of the radionuclidic purity and absolute <sup>172</sup>Lu activity gamma spectrometry was used. Furthermore, a quality control concerning the total amount of trivalent cations was performed by means of the thin-layer chromatography via the labelled compound <sup>172</sup>Lu–DOTA-octreotide. The results indicated that the <sup>172</sup>Lu is produced in ultra-low concentration with high specific activity. No hafnium isotopes were found in the eluate.



For a high-activity generator the long-term stability is an important parameter. The presented system provides a radiation dose of 4.3 mSv/h, 480  $\mu$ Sv/h and 60  $\mu$ Sv/h at distances of 5, 15 and 50 cm, respectively. The elution 6 months after the generator loading is also given in Figure 1. It was determined that the performance of the system remains unchanged within that period.

Figure 2. The decay of present isotops

Days

<u>Conclusion</u>: The presented <sup>172</sup>Hf/<sup>172</sup>Lu generator was found to be a convenient and effective system to provide <sup>172</sup>Lu. It appeared to be an optimum time for the preparation of the generator of about one year after the target irradiation due to the decay of <sup>175</sup>Hf, the radiotungsten isotopes, <sup>88</sup>Zr and <sup>44</sup>Ti Figure 2. Eluate fractions are thus almost radionuclidic pure. The high specific activity of the daughter nuclide alongside with the long-term stability of the system makes it suitable for several scientific studies.

[1] A. F. Novgorodov et al., COST chemistry, Action D18, Heidelberg (2002). [2] T.Braun and G.Ghersini (Eds) in "Extraction Chromatography", Vol. 2, Elsevier, New York (1975). [3] N.A. Lebedev, E. Herrmann, J. Echn, Radiochimia 26 (1984) 223