

# Preparation and evaluation of pilot $^{44}\text{Ti}/^{44}\text{Sc}$ radionuclide generators

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## Introduction:

In previous reports, best conditions for efficient separations and for the design of  $^{44}\text{Ti}/^{44}\text{Sc}$  radionuclide generators have been determined in terms of distribution coefficients depending on the composition of HCl /  $\text{H}_2\text{C}_2\text{O}_4$  mixtures. Using AG-1x8 resins, optimum  $K_d$  values for the HCl / oxalic acid mixtures of 0.2 M HCl and 0.1 M  $\text{H}_2\text{C}_2\text{O}_4$ , have been obtained [1].

Consequently, the performance of model generators needs to be investigated. This report is on the construction and evaluation of low-activity generators using two different modes of elution.

## Experimental:

Two columns made of PEEK (diameter 3 mm, length 40 mm) have been prepared in the institute's workshop. Both columns were filled with AG-1x8, 200-400 mesh, in Br<sup>-</sup>-form. The columns were washed with 5 ml 12 M HCl and 5 ml  $\text{H}_2\text{O}$  two times. Finally, they were washed with 5 ml 0.1 M  $\text{H}_2\text{C}_2\text{O}_4$ .

A sample of  $^{44}\text{Ti}$  was evaporated to dryness and taken up with 420  $\mu\text{l}$  of 0.1 M  $\text{H}_2\text{C}_2\text{O}_4$ . The solution obtained was divided into two parts (and used for generators Nr. 2 and Nr. 3). To each probe 2 ml 0.1 M  $\text{H}_2\text{C}_2\text{O}_4$  were added. The two  $^{44}\text{Ti}$  fractions of 300 kBq activity each probes were transferred to the generators Nr. 2 and Nr. 3.

Generator 2 was eluted using 10 ml of 0.1 M  $\text{H}_2\text{C}_2\text{O}_4$  / 0.1 M HCl solutions, while generator Nr. 3 was eluted with 0.1 M  $\text{H}_2\text{C}_2\text{O}_4$  / 0.2 M HCl solutions in a standard procedure.

Elution of both generators was carried out 3 times a week.

## Results and Discussion:

Figure 1 illustrates the yield of  $^{44}\text{Sc}$  obtained for the increasing number of elutions for both generator types. While the generator No. 2 design guarantees a constant level of  $^{44}\text{Sc}$  elution, the elution of  $^{44}\text{Sc}$  in the case of Nr. 3 is decreasing with about the 10<sup>th</sup> elution. This corresponds to an increasing breakthrough of  $^{44}\text{Ti}$  in generator Nr. 2 as shown in Fig. 2. The elution strategy of pilot generator Nr. 2 results in an increasing breakthrough of  $^{44}\text{Ti}$ , which results in a 50% desorption of  $^{44}\text{Ti}$  after about 30 elutions, and an almost complete release of  $^{44}\text{Ti}$  after 50 elutions.

In contrast, the breakthrough of  $^{44}\text{Ti}$  in the case of the type elution (Nr. 3) scheme is negligible for the first 10 elutions, and is increasing only slightly in the following 40 elutions. The maximum breakthrough of  $^{44}\text{Ti}$  is about 0.2 %.

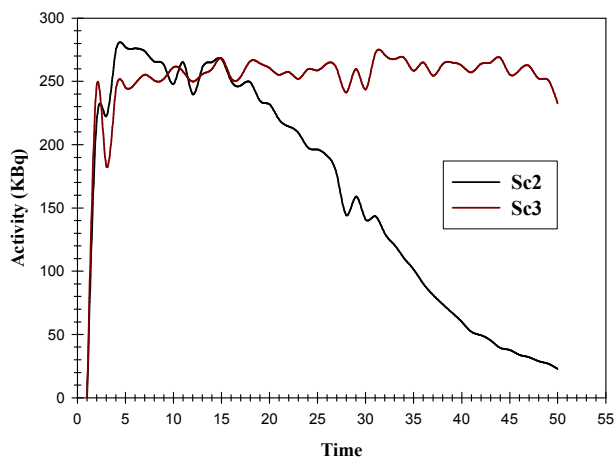


Fig. 1. Yield of  $^{44}\text{Sc}$  ( $\gamma$ -spectroscopy) for increasing number of elutions for Sc2 and Sc3 elution modi

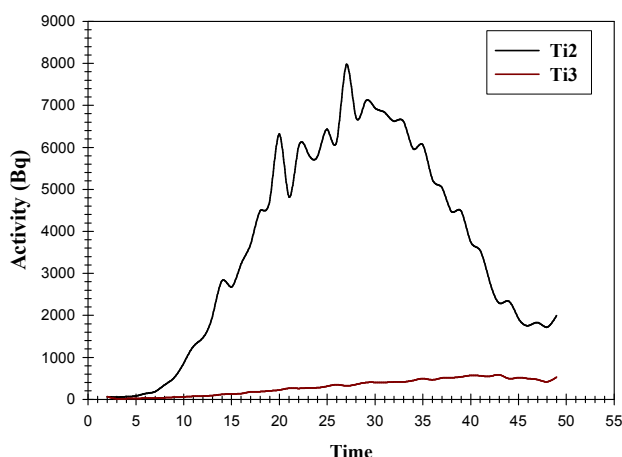


Fig. 2. Breakthrough of  $^{44}\text{Ti}$  ( $\gamma$ -spectroscopy) for increasing number of elutions for Ti2 and Ti3 elution modi

**Conclusions:** In terms of long-term stability of  $^{44}\text{Ti}/^{44}\text{Sc}$  generators, adequate generator elutions are necessary.

In optimum constellations, the elution yield of  $^{44}\text{Sc}$  is always high and constant with 85-90%.

## References:

- [1] D.V. Filosofov, N.S. Loktionova, F. Rösch, Determination of  $K_d$  values of  $^{44}\text{Ti}$  and  $^{44}\text{Sc}$  in HCl/ $\text{H}_2\text{C}_2\text{O}_4$  solution of various concentrations, 2007