## Preparation of a 5 mCi prototype <sup>44</sup>Ti/<sup>44</sup>Sc radionuclide generator

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**Introduction:** For preparation of <sup>44</sup>Ti/<sup>44</sup>Sc radionuclide generators, several radiochemical criteria are relevant, such as effective separation strategies providing high <sup>44</sup>Sc yields and low <sup>44</sup>Ti breakthrough, high long-term stability, and type of Sc eluates useful for subsequent labelling reactions (i.e. low volume, low pH, high purity etc.) [1,2]. In previous studies, the distribution coefficients of Ti(IV) and Sc(III) have been determined for AG1x8 anion exchange resins and HCl / oxalic acid mixtures [3].

Further studies reported on the strategy of "direct" and "reverse" elution strategies [4] with the conclusion, that "reverse" type washing steps after each elution using the same composition of 0.2 M HCl / 0.1 M oxalic acid mixtures indicate the approach to long-term stability of <sup>44</sup>Ti/<sup>44</sup>Sc generators. In addition, periodical washing using 0.2 M HCl / 0.1 M oxalic acid mixtures allows for focusing the <sup>44</sup>Ti distribution on the ion exchange column [5].

**Experimental:** For the generator, a column (H=150 mm, D=3 mm, V<sub>0</sub>=0.55 ml) was made of PEEK and filled with anionit AG-1×8 (200-400 mesh, Br<sup>-</sup>form). The column was washed with 20 ml 12 M HCl and 10 ml H<sub>2</sub>O. Finally, it was washed with 10 ml 0.1 M H<sub>2</sub>C<sub>2</sub>O<sub>4</sub>. The probes with purified <sup>44</sup>Ti (5 mCi) [6] were dried and dissolved in 20 ml 0.1 M H<sub>2</sub>C<sub>2</sub>O<sub>4</sub>. This solution was brought into the generator and the generator was washed with 0.005 M H<sub>2</sub>C<sub>2</sub>O<sub>4</sub> / 0.07 M HCl mixture in "reverse" direction. Two days later, the generator was eluted for first time using 20 ml of 0.005 M H<sub>2</sub>C<sub>2</sub>O<sub>4</sub> / 0.07 M HCl. Aliquots were selected for each 2 ml. One week later, the activity of <sup>44</sup>Ti in these samples were analysed by means of g-spectrometry.

**Results and Discussion:** The profile of <sup>44</sup>Sc elution is shown in Fig. 1. The content of <sup>44</sup>Ti is given in Fig. 2.



Fig. 1. Elution profile of  ${}^{44}$ Sc (Curie-meter measurements, relative units) for the first three elutions. Each fraction contains 2 ml.



Fig. 2. Breakthrough of  $^{44}$ Ti ( $\gamma$ -spectroscopy) for the first three elutions. Each fraction contains 2 ml.



Fig. 3. The scheme of "reverse" Ti/Sc-generator, I-500 ml bottle with 0.005 M  $H_2C_2O_4$  / 0.07 M HCl mixture II – generator; III – 20 ml bottle; IV – product vial; V – Syringe

**Conclusions:** After second elution as we can see from fig. 1 the yield of  $^{44}$ Sc is higher and from fig. 2 the yield of  $^{44}$ Ti is lower. After few elutions the profile becomes better.

## **References:**

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