

# Elution of $^{68}\text{Ge}/^{68}\text{Ga}$ radionuclide generators in “reverse” mode

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**Introduction:** The  $^{68}\text{Ge}/^{68}\text{Ga}$  radionuclide generator provides an excellent source of positron emitting  $^{68}\text{Ga}$  for the routine synthesis and application of  $^{68}\text{Ga}$ -labeled compounds using PET. The eluates show a breakthrough of  $^{68}\text{Ge}$  of  $10^{-3}$  to  $10^{-2}\%$ , increasing with time or usage frequency, and impurities such as stable  $\text{Zn}^{\text{II}}$  generated by the decay of  $^{68}\text{Ga}$ ,  $\text{Ti}^{\text{IV}}$  a constituent of the  $^{68}\text{Ge}$  adsorption column material and  $\text{Fe}^{\text{III}}$  as a general impurity.

Recently the “reverse” mode of elution for the  $^{44}\text{Ti}/^{44}\text{Sc}$  radionuclide generator was investigated [1]. Here we report the evaluation and comparative study of two different modes of elution for the  $^{68}\text{Ge}/^{68}\text{Ga}$  generator.

**Experimental:** A commercial generator based on a  $\text{TiO}_2$  phase adsorbing  $^{68}\text{Ge}^{\text{IV}}$  was obtained from Cyclotron Co. Ltd. In the present study, a 300 MBq-device was used. The generator was washed with 10 ml 0.1 M HCl solution during one week in one direction (“direct elution”). In the following week, the generator was washed with 10 ml 0.1 M HCl solution the same way (direct elution before “reverse”). However, immediately after this primary elution of  $^{68}\text{Ga}$ , the generator was washed with 10 ml of 0.1 N HCl in the opposite direction (“reverse elution”). Elution of the generator was carried out three times a day. Samples were collected in 15 ml plastic vials and measured for their  $^{68}\text{Ga}$  and  $^{68}\text{Ge}$  content. The absolute radioactivity of  $^{68}\text{Ga}$  samples was accomplished in a dose calibrator M2316 (Messelektronik Dresden GmbH). The absolute radio-activity of  $^{68}\text{Ge}$  samples was measured by  $\gamma$ -spectro-metry using a high-purity germanium (HPGe) detector three days after elution.

**Results and Discussion:** Figure 1 illustrates the yield of  $^{68}\text{Ga}$  obtained from an increasing number of elutions of both elution modes. Figure 2 illustrates the breakthrough of  $^{68}\text{Ge}$  observed in an increasing number of elutions of both elution modes.

The general yield of  $^{68}\text{Ga}$  did not notably change from day to day and neither within the two weeks (Fig. 1). Expectedly, in the reverse elution the  $^{68}\text{Ga}$  yield was always low, representing about 10% of the initially eluted  $^{68}\text{Ga}$ .

Over a period of one week and 15 elution processes, the yield of  $^{68}\text{Ga}$  in the direct elution and in the direct elution of the reverse mode did not significantly differ from each other.

The reverse elution washes  $^{68}\text{Ge}$ , which is localized on the generator column close to its breakthrough, back to a higher and “safer” position on the  $\text{TiO}_2$ -matrix. This should reduce the breakthrough for the next elution. Over the 15 reverse elution processes, the  $^{68}\text{Ge}$ -breakthrough in a direct elution ( $24 \pm 4$  %) following a reverse elution ( $16 \pm 3$  %) was thus reduced by 33 %.

On the other hand, there was an about ten times higher “breakthrough” of  $^{68}\text{Ge}$  in the reverse elution, which indicates for a strong wash-off of the  $^{68}\text{Ge}$ -loading at

the top of the generator column. However, the use of the “reverse” fraction from previous elution for the next direct elution should recover most of this  $^{68}\text{Ge}$ -loss as it has been shown for the  $^{44}\text{Ti}/^{44}\text{Sc}$  generator by the work of Filosofov et al. [1]. Alternatively, a sufficient amount of adsorbent could be installed on top of the original generator column.

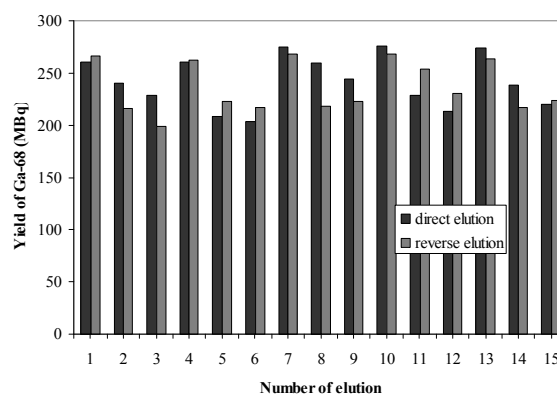


Fig. 1. Yield of  $^{68}\text{Ga}$  in the various elution modi.

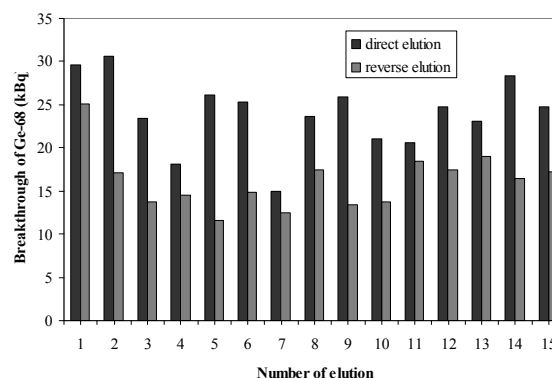


Fig. 2. Breakthrough of  $^{68}\text{Ge}$  in “direct” and “reverse” elution mode.

**Conclusions:** In this study of 15 comparative elution processes, a benefit of reduced breakthrough in the “reverse” elution mode for the  $^{68}\text{Ge}/^{68}\text{Ga}$  generator of 33 % could be observed.

An extended study over a longer period of time including more elution processes and a reuse of the reverse elution fraction should show a beneficial effect of the reverse mode of elution also for the  $^{68}\text{Ge}/^{68}\text{Ga}$  generator.

In case of the  $^{44}\text{Ti}/^{44}\text{Sc}$  generator an increased yield and an improved life-time of the generator has been shown over more than 50 elution processes. Furthermore, a reuse of the reverse elution fraction was applied.

## References:

- [1] D. V. Filosofov, N.S. Loktionova, F. Rösch, A  $^{44}\text{Ti}/^{44}\text{Sc}$  radionuclide generator for potential application of  $^{44}\text{Sc}$ -based PET-radio-pharmaceuticals; *Radiochimica Acta* 98, 149-156 (2010)